

Work Order ID 54296

December 7, 2009 2:31:50 PM



Page 1

Item ID: D412-769-044

Accept



Setup Start



Revision ID:

Item Name: Aft Facing Seat Assembly, RH

Stop



Start Date: 07/12/2009 Start Qty: 5.00



Cust Item ID:

Required Date: 21/12/2009 Req'd Qty: 5.00



Customer:

Reference:

Approvals:

Process Plan:



Date: 07-12-7

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN D412-769	Rev B								

100



Pick Kit

0.00

10-1 -12 sy (R)

Packaging

Memo

0.00

Packaging

110



Small Fab

0.00

SB 10/01/14

Small Fab

Memo

0.00

Small Fab

1- assemble as per dwg D412-769-2

120



QC5- Inspect part completeness to step on W/O

0.00

2) SB 10/01/14

QC

Memo

0.00

Quality Control

(5)

(X5)

(RH)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 54296

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December 7, 2009 2:31:50 PM

Item ID: D412-769-044

Accept



Setup Start



Revision ID:

Stop



Item Name: Aft Facing Seat Assembly, RH

Start Date: 07/12/2009 Start Qty: 5.00



Cust Item ID:

Required Date: 11/12/2009 Req'd Qty: 5.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130



Powdercoat

Grey Sandtex(Ref:4.3.5.6) per QSI005 4.3

0.00

START: 9:20AM 10/01/15 (X5) ✓

M112588

0.00

Temp: 320°F
FIN 9:50AM

Memo

140



QC

QC3- Inspect Part Finish

0.00

Memo

0.00

Quality Control

BK 10-01-15

(5) ✓

150



Packaging

Pick Kit

0.00

Memo

0.00

SB 10/01/18

Packaging

(5) _____

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Item ID: D412-769-044

Accept



Setup Start



Revision ID:

Stop



Item Name: Aft Facing Seat Assembly, RH



Start Date: 07/12/2009 Start Qty: 5.00

Cust Item ID:



Required Date: 21/12/2009 Req'd Qty: 5.00

Customer:



Reference:

Approvals:	Process Plan:	Date:	Tooling:	Date:	Run	Start
	QC:	Date:	SPC (Y/N):	Date:	Stop	



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

160



Small Fab

0.00

Small Fab

Memo

0.00

Small Fab

1- install remaining parts as per dwg D412-769-2

=> M. J 10/01/20

(Sx)

170



QC5- Inspect part completeness to step on W/O

0.00

=> S 10/01/20

(AS)

QC

Quality Control

Memo

0.00

180



Identify as per dwg & Stock Location: _____

0.00

MF 10-1-22

Packaging

Memo

0.00

Packaging

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Item ID: D412-769-044

Accept



Setup Start



Revision ID:

Stop



Item Name: Aft Facing Seat Assembly, RH

Start Date: 07/12/2009 Start Qty: 5.00



Cust Item ID:

Required Date: 21/12/2009 Req'd Qty: 5.00



Customer:

Reference:

Approvals: Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start



QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

190

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/01/25 *J*

MFC 10-1-20

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Picklist Print

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Work Order ID: 54296



Parent Item: D412-769-044



Parent Item Name: Aft Facing Seat Assembly, RH

Start Date: 07/12/2009

Required Date: 21/12/2009

Comments:

Start Qty: 5.00

Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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AN3-5A Purchased No 110 Each 2,043.000 30.0000



10-1-12 sf

Bolt

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

2043

100188

105057

188

1855

AN4-15A

Purchased

No

110 Each 182.0000 10.0000



m113595

10-1-12 sf

Bolt

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

182

113121

182

AN45-13A

Purchased

No

110 Each 31.0000 5.0000



m113509

10-1-12 sf

EYE BOLT

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

31

109712

4

111975

27

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Start Date: 07/12/2009

Required Date: 21/12/2009

Comments:

Start Qty: 5.00

Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Re Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

AN5-10A



Purchased

No

110

Each

132.0000 30.0000



Bolt

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST	132	
107013	8	
110363	2	
112314	1	
112933	38	
113149	50	
113255	33	

16-1-12 SF

25
3

AN5-13A



Purchased

No

110

Each

252.0000 10.0000



Bolt

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST	252	
104936	3	
108167	8	
110363	14	
112492	10	
112641	17	
113237	200	

10-1-12 SF

25
3

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Parent Item: D412-769-044



Parent Item Name: Aft Facing Seat Assembly, RH

Start Date: 07/12/2009

Required Date: 21/12/2009

Comments:

Start Qty: 5.00

Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN525-10R24		Purchased	No			110	Each	146.0000	45.0000		M113538	16-1-10 ✓

Screw

Warehouse**Location**

Main Warehouse

ST

Loc QtyLoc Code

109238

146

110

146

AN960JD10

Purchased

No

Each

1,965.000 105.0000

10-1-12-SL

P

OR Washer

AR9645 DU3635

Warehouse**Location**

Main Warehouse

ST

Loc QtyLoc Code

105442

1965

109059

8

109840

2

110139

23

110985

2

111279

202

111668

5

112314

64

112369

645

113149

14

1000

21

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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Work Order ID: 54296



Parent Item: D412-769-044



Parent Item Name: Aft Facing Seat Assembly, RH

Start Date: 07/12/2009

Required Date: 21/12/2009

Comments:

Start Qty: 5.00

Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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AN960JD416 Purchased No 110 Each 2,311.000 20.0000



M113288

10-1-12 SP

Washer

NR81149D04631

DS1 017

Warehouse	Loc Qty	Loc Code
-----------	---------	----------

LocationMain Warehouse

ST	2311	
108161	329	
110523	340	
111279	101	
111916	482	
112314	1059	
16941	0	

AN960JD516 Purchased No 110 Each 1,016.000 100.0000



M112794

10-1-12 SP

Washer

NR81149D05631

DS1 017

Warehouse	Loc Qty	Loc Code
-----------	---------	----------

LocationMain Warehouse

ST	1016	
110363	46	
110523	57	
111279	39	
112082	64	
112314	14	
112828	296	
113149	500	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Picklist Print

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Work Order ID: 54296



Parent Item: D412-769-044



Parent Item Name: Aft Facing Seat Assembly, RH

Start Date: 07/12/2009

Required Date: 21/12/2009

Comments:

Start Qty: 5.00

Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D3766-2



Manufactured

No

110

Each

3.0000 5.0000



Front Rail, RH

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
------------------	----------------	-----------------

Location

Main Warehouse

ST

3

42876

3

D3766-3



Manufactured

No

110

Each

2.0000 5.0000



Rear Rail

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
------------------	----------------	-----------------

Location

Main Warehouse

ST

2

42873

2

D3767-1



Manufactured

No

110

Each

13.0000 5.0000



Upper Rail

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
------------------	----------------	-----------------

Location

Main Warehouse

ST

13

42874

3

48488

10

10-1-13 SL
54310 34

21
OK

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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December 7, 2009 2:31:54 PM

Work Order ID: 54296



Parent Item: D412-769-044



Parent Item Name: Aft Facing Seat Assembly, RH

Start Date: 07/12/2009

Required Date: 21/12/2009

Comments:

Start Qty: 5.00

Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D3782-041		Manufactured	No		110	Each	4.0000	5.0000	B54324	5	88	10-1-13
-----------	--	--------------	----	--	-----	------	--------	--------	--------	---	----	---------

Front Inboard Leg Assembly

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
------------------	----------------	-----------------

Location

Main Warehouse

ST	4	
42839	2	
42840	2	

D3782-044		Manufactured	No		110	Each	3.0000	5.0000	34	5	88	10-1-13
-----------	--	--------------	----	--	-----	------	--------	--------	----	---	----	---------

Front Outboard Leg Assembly, RH

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
------------------	----------------	-----------------

Location

Main Warehouse

ST	3	
46205	3	

D3782-045		Manufactured	No		110	Each	4.0000	10.0000	5	88	10-1-13
-----------	--	--------------	----	--	-----	------	--------	---------	---	----	---------

Back Leg Assembly

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
------------------	----------------	-----------------

Location

Main Warehouse

ST	4	
42832	2	
42833	2	

B54328

10 88 10-1-13

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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Picklist Print

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December 7, 2009 2:31:54 PM

Work Order ID: 54296



Parent Item: D412-769-044



Parent Item Name: Aft Facing Seat Assembly, RH

Start Date: 07/12/2009

Required Date: 21/12/2009

Comments:

Start Qty: 5.00

Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D3783-041		Manufactured	No		110	Each	0.0000	5.0000		BS4329	10-1-13SF
Lateral Brace Assembly		Manufactured	No		110	Each	0.0000	10.0000		BS4330	10-1-13SF
Longitudinal Brace Assembly		Manufactured	No		110	Each	4.0000	5.0000		BS4331	10-1-13SF
D3783-045		Manufactured	No		110	Each	4.0000	5.0000		BS4331	10-1-13SF
Angle Brace Assembly											

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
------------------	----------------	-----------------

<u>Location</u>

Main Warehouse

ST

4

42852

1

42854

2

42855

1

D3784-041



Manufactured No

110

Each 4.0000 5.0000



Seat Support Assembly, Center

BS4332 10-1-13SF

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
------------------	----------------	-----------------

<u>Location</u>

Main Warehouse

ST

4

45879

4

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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Parent Item: D412-769-044



Parent Item Name: Aft Facing Seat Assembly, RH

Start Date: 07/12/2009

Required Date: 21/12/2009

Comments:

Start Qty: 5.00

Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D3784-043



Manufactured

No

110

Each

2.0000

5.0000



BS4333 10-1-138

Seat Support Assembly, LH

WarehouseLoc QtyLoc CodeLocation

Main Warehouse

ST

2

42864

1

42865

1

D3784-044



Manufactured

No

110

Each

2.0000

5.0000



Seat Support Assembly, RH

WarehouseLoc QtyLoc CodeLocation

Main Warehouse

ST

2

42867

1

42868

1

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Parent Item Name: Aft Facing Seat Assembly, RH

Start Date: 07/12/2009

Required Date: 21/12/2009

Comments:

Start Qty: 5.00

Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Re: Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS21042L3		Purchased	No			110	Each	2,759.000	45.0000		16-1-12 SP	

Nut

Warehouse

Location

Main Warehouse

ST	2759	
109798	14	
110844	32	
111274	27	
111668	194	
112314	1992	9
112385	500	

MS21042L4

Purchased

No

110 Each 4,135.000 10.0000



Nut

Warehouse

Location

Main Warehouse

ST	4135	
110507	184	
111827	3951	2
15924	0	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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NOTE: Date & initial all entries

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Parent Item Name: Aft Facing Seat Assembly, RH

Start Date: 07/12/2009

Required Date: 21/12/2009

Comments:

Start Qty: 5.00

Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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AN525-10R22



Purchased

No

160

Each

171.0000

65.0000



134
M113524

10-1-12 SP

Screw

Warehouse

Location

Main Warehouse

ST

171

110139

171

AN960JD10L



Purchased

No

160

Each

5,439.000

65.0000



10-1-12 SP

Washer

~~NAST149100332J~~

~~by QSE 017 (4.2.11)~~

~~No. 10~~

Warehouse

Location

Main Warehouse

ST

5439

101291

16

104885

153

105793

236

109632

276

110985

4758

D3774-1



Manufactured

No

160

Each

2.0000

5.0000



Seat Bottom, LH/RH

Warehouse

Location

Main Warehouse

ST

2

46065

2

December 7, 2009 2:31:54 PM

Shop Packet Print

B 55470
B 54311 =?

(3) X

Page 10

2X m-f 10/01/18

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Page 11

December 7, 2009 2:31:54 PM

Work Order ID: 54296



Parent Item: D412-769-044



Parent Item Name: Aft Facing Seat Assembly, RH

Start Date: 07/12/2009

Required Date: 21/12/2009

Comment:

Start Qty: 5.00

Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Loc Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	-----------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D3774-3



Manufactured

No

160

Each

2.0000

5.0000



B54638 10-1-13 sf

Seat Back, LH/RH

WarehouseLocation

Main Warehouse

ST

Loc QtyLoc Code

B 55 383

46066

2

2

D3775-1



Manufactured

No

160

Each

31.0000

10.0000



10-1-13 sf

Guard

WarehouseLocation

Main Warehouse

ST

Loc QtyLoc Code

B54391 4x

42875

31

44532

1

46048

10

20

D3792-1



Manufactured

No

(46048)

160

Each

112.0000

15.0000



Seat Belt Eye Bolt

WarehouseLocation

Main Warehouse

ST

Loc QtyLoc Code

10-1-13 sf

40880

112

41879

17

42020

45

50

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Page 12

December 7, 2009 2:31:54 PM

Work Order ID: 54296



Parent Item: D412-769-044



Parent Item Name: Aft Facing Seat Assembly, RH

Start Date: 07/12/2009

Required Date: 21/12/2009

Comments:

Start Qty: 5.00

Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

MS21042L3



Purchased

No

160

Each

2,759.000 95.0000



10-1-12 sf

Nut

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
------------------	----------------	-----------------

Location

Main Warehouse

ST	2759	
109798	14	
110844	32	
111274	27	
111668	194	
112314	1992	
112385	500	

MS21042L5



Purchased

No

160

Each

750.0000 60.0000



Nut

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
------------------	----------------	-----------------

Location

Main Warehouse

ST	750	
110382	10	
111636	11	
112314	729	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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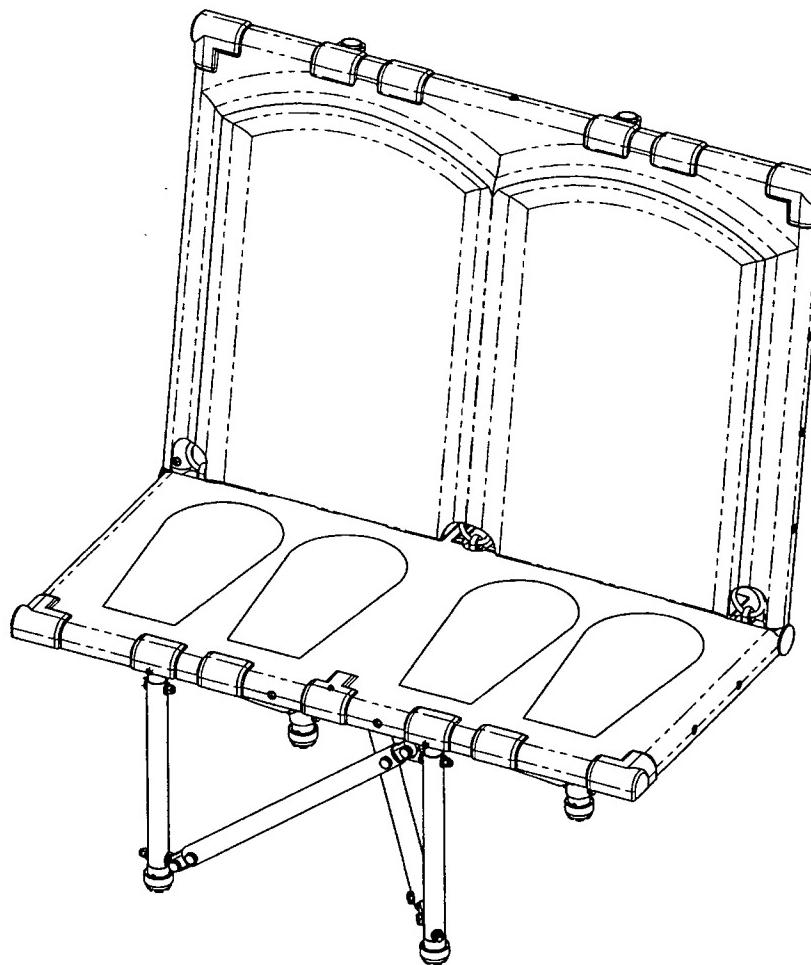
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D412-769-044 AFT FACING SEAT, RH

SUBJECT: D412-769-044
 NO: 54296
 BY: 08.06.25
 DATE: 08.06.25
 RELEASE: DEPT. 107/P

B	NEW HARDWARE	HS	08.06.25
A	NEW ISSUE	HS	08.06.04
REV.	DESCRIPTION		
DESIGN	HS	DART AEROSPACE LTD	
DRAWN	HS	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D412-769-2	SHEET 1 OF 7
APPROVED		TITLE	SCALE
DE APPR.		AFT FACING SEAT ASSY, RH	NTS
DATE	08.06.25	COPYRIGHT © 2005 BY DART AEROSPACE LTD. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

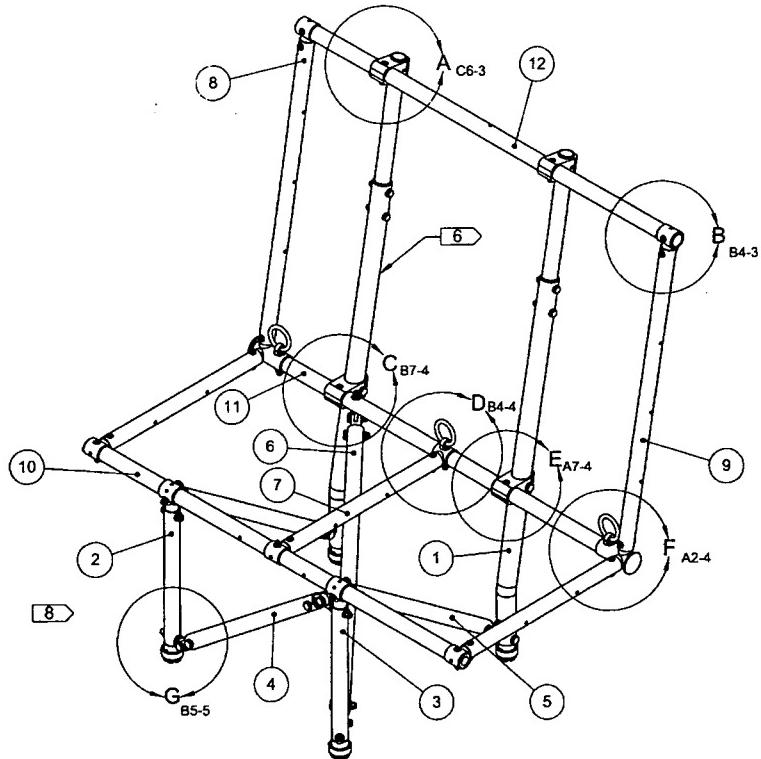
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

ITEM NO.	PART NUMBER	DESCRIPTION	QTY. (-044)
1	D3782-045	BACK LEG ASSY	2
2	D3782-041	FRONT INBOARD LEG ASSY	1
3	D3782-044	FRONT OUTBOARD LEG ASSY, RH	1
4	D3783-041	LATERAL BRACE ASSY	1
5	D3783-043	LONGITUDINAL BRACE ASSY	2
6	D3783-045	ANGLE BRACE ASSY	1
7	D3784-041	SEAT SUPPORT ASSY	1
8	D3784-043	SEAT SUPPORT ASSY, LH	1
9	D3784-044	SEAT SUPPORT ASSY, RH	1
10	D3766-2	FRONT RAIL, RH	1
11	D3766-3	REAR RAIL	1
12	D3767-1	UPPER RAIL	1
13	D3792-1	SEAT BELT EYE BOLT	3
14	D3775-1	GUARD	2
15	D3774-1	SEAT BOTTOM	1
16	D3774-3	SEAT BACK	1
17	AN3-5A	BOLT	6
18	AN4-15A	BOLT	2
19	AN45-13A	EYE BOLT	1
20	AN5-10A	BOLT	6
21	AN5-13A	BOLT	2
22	AN525-10R22	SCREW	13
23	AN525-10R24	SCREW	9
24	MS21042L3	NUT	28
25	MS21042L4	NUT	2
26	MS21042L5	NUT	12
27	NAS1149D0332J	WASHER (AN960JD10L)	13
28	NAS1149D0363J	WASHER (AN960JD10)	21
29	NAS1149D0463J	WASHER (AN960JD416)	4
30	NAS1149D0568J	WASHER (AN960JD516)	20



D412-769-044 AFT FACING SEAT, RH

RELEASED
08-07-10 MP

DESIGN	HS	DART AEROSPACE LTD	
DRAWN	HS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	EF	DRAWING NO.	REV. B
MFG. APPR.	MP	D412-769-2	SHEET 2 OF 7
APPROVED	MP	TITLE	SCALE
DE APPR.	MP	AFT FACING SEAT ASSY, RH	NTS
DATE	08.06.25	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PROPRIETARY AND CONFIDENTIAL. IT IS EXPRESSLY AGREED THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: POWDER COAT "GREY SANDTEX" (4.3.5.6) PER DART QSI 005 4.3 PRIOR TO INSTALLATION OF SEAT BOTTOM/BACK (D3774-1, -3). MASK FRONT LEGS PRIOR TO POWDER COAT
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH D2729-1 RED DECAL ATTACHED TO BACK LEG ASSEMBLY (D3782-045)
- 7) WEIGHT: 30.0 lbs
- 8) ITEM 15 (D3774-1 SEAT BOTTOM) AND ITEM 16 (D3774-3 SEAT BACK) REMOVED FOR CLARITY

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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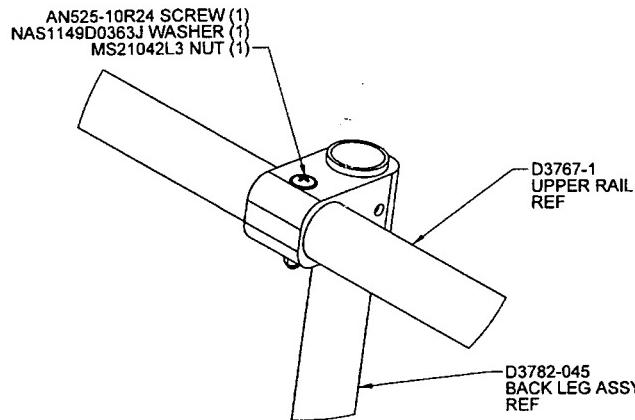
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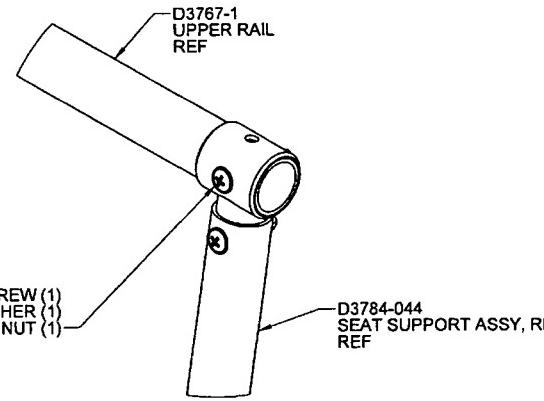
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DETAIL A_{D2-2}
UPPER RAIL TO BACK LEG ATTACHMENT
2 PL



DETAIL B_{C1-2}
SEAT SUPPORT END ATTACHMENT (TYP)
5 PL

RELEASED
08.06.25

DESIGN	HS	DART AEROSPACE LTD	
DRAWN	HS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>PH</i>	DRAWING NO.	REV. B
MFG. APPR.	<i>PH</i>	D412-769-2	SHEET 3 OF 7
APPROVED	<i>MM</i>	TITLE	SCALE
DE APPR.	<i>MM</i>	AFT FACING SEAT ASSY, RH	
DATE	08.06.25	NTS	

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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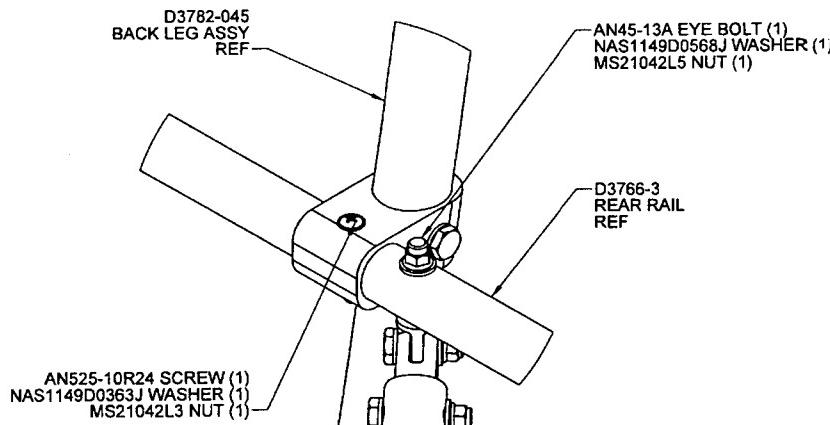
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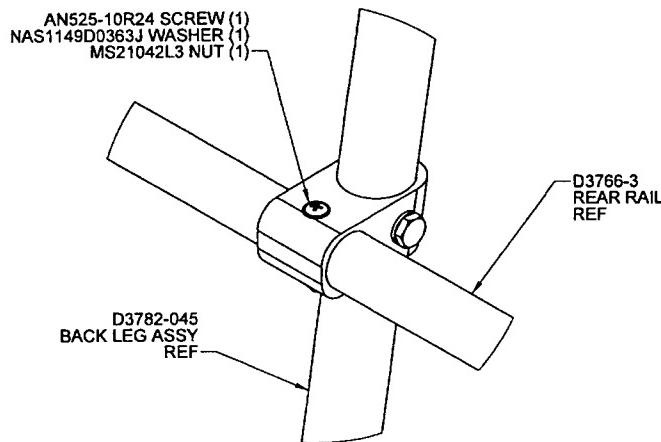
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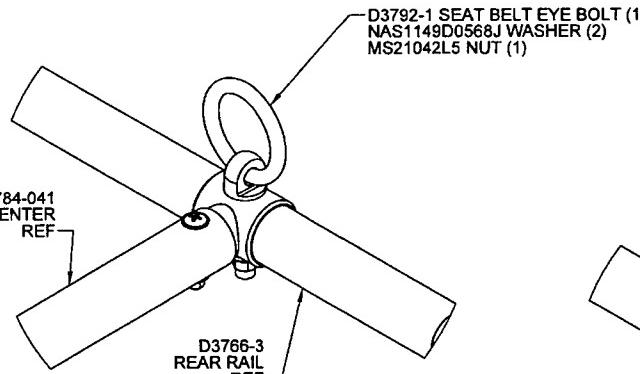


DETAIL C C2-2
REAR RAIL TO BACK LEG ATTACHMENT

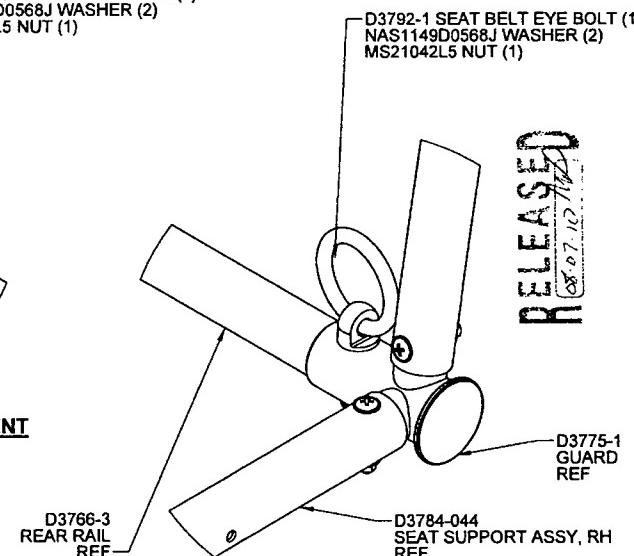


DETAIL E C2-2
REAR RAIL TO BACK LEG ATTACHMENT

D3784-041 SEAT SUPPORT ASSY, CENTER REF



DETAIL D C1-2
SEAT SUPPORT ASSY, CENTER ATTACHMENT



DETAIL F B1-2
SEAT SUPPORT ATTACHMENT

2 PL

w/o 54296

DESIGN	HS	DART AEROSPACE LTD	
DRAWN	HS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>AS</i>	DRAWING NO.	REV. B
MFG. APPR.	<i>AS</i>	D412-769-2	SHEET 4 OF 7
APPROVED	<i>AS</i>	TITLE	SCALE
DE APPR.	<i>AS</i>	AFT FACING SEAT ASSY, RH	NTS
DATE	08.06.25	COPYRIGHT © 2008 BY DART AEROSPACE LTD. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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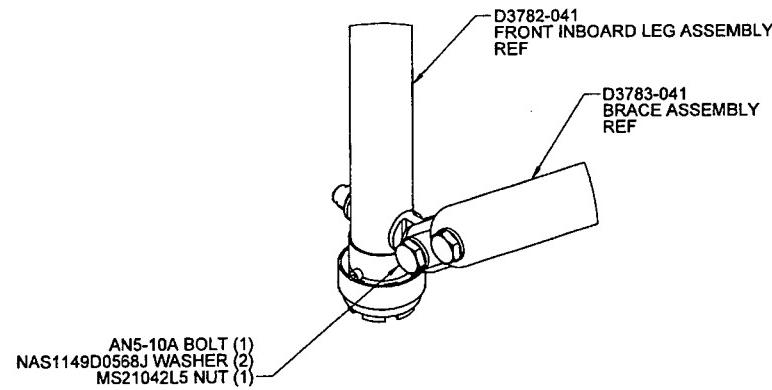
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DETAIL G_{B3-2}
BRACE ATTACHMENT

6 PL

RELEASED
08-07-10
W10 34296

DESIGN	HS	DART AEROSPACE LTD	
DRAWN	HS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	RE		
MFG. APPR.	MM	DRAWING NO.	REV. B
APPROVED	SMP	D412-769-2	SHEET 5 OF 7
DE APPR.	MM	TITLE	SCALE
DATE	08.06.25	AFT FACING SEAT ASSY, RH	

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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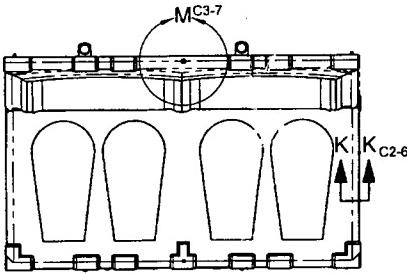
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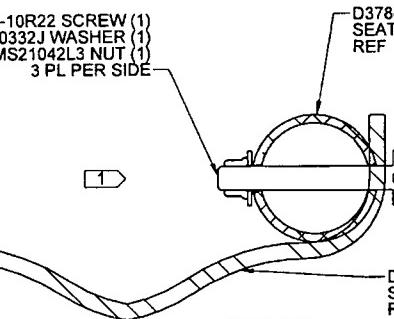
2

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AN525-10R22 SCREW (1)
NAS1149D0332J WASHER (1)
MS21042L3 NUT (1)
3 PL PER SIDE

D3784-044
SEAT SUPPORT, RH
REF



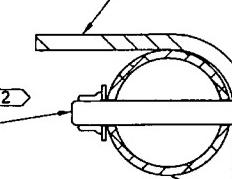
SECTION H-H

B7-6

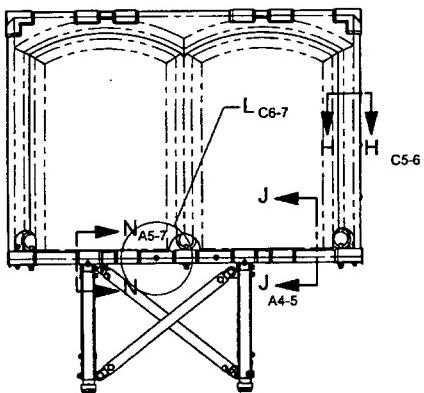
AN525-10R22 SCREW (1)
NAS1149D0332J WASHER (1)
MS21042L3 NUT (1)
2 PL PER SIDE

D3774-3
SEAT BACK
REF

D3774-1
SEAT BOTTOM
REF



SECTION K-K
D7-6



D3766-2
FRONT RAIL
REF

D3774-3
SEAT BACK
REF

D3774-1
SEAT BOTTOM
REF

D3766-3
REAR RAIL
REF

AN3-5A BOLT (1)
NAS1149D0363J WASHER (2)
MS21042L3 NUT (1)
6 PL

SECTION J-J
B7-6

RELEASED
6/27/04

DESIGN	HS	DART AEROSPACE LTD	
DRAWN	HS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	AB	DRAWING NO.	
MFG. APPR.	AB	REV. B	
APPROVED	AB	D412-769-2	
DE APPR.	AB	SHEET 6 OF 7	
DATE	08.06.25	TITLE	SCALE
		AFT FACING SEAT ASSY, RH	NTS

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NOTES:

- 1) TRANSFER DRILL HOLES Ø 0.201 FROM SEAT SUPPORTS (D3784-043/044) TO SEAT BACK (D3774-3) - 3 PL/SIDE
- 2) TRANSFER DRILL HOLES Ø 0.201 FROM SEAT SUPPORTS (D3784-043/044) TO SEAT BOTTOM (D3774-1) - 2 PL/SIDE
- 3) TRANSFER DRILL HOLES Ø 0.201 FROM SEAT BOTTOM (D3774-1) TO SEAT BACK (D3774-3) - 6 PL

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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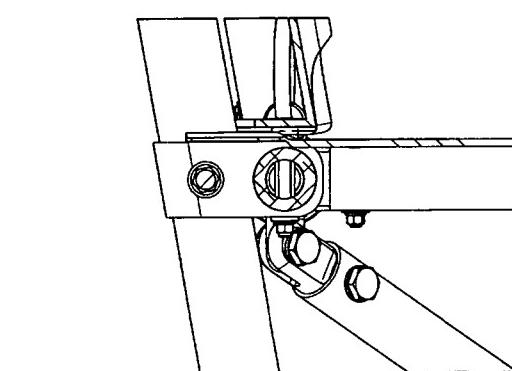
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SECTION N-N B7-6
FRONT LEG AND LONGITUDINAL ANGLE ATTACHMENT

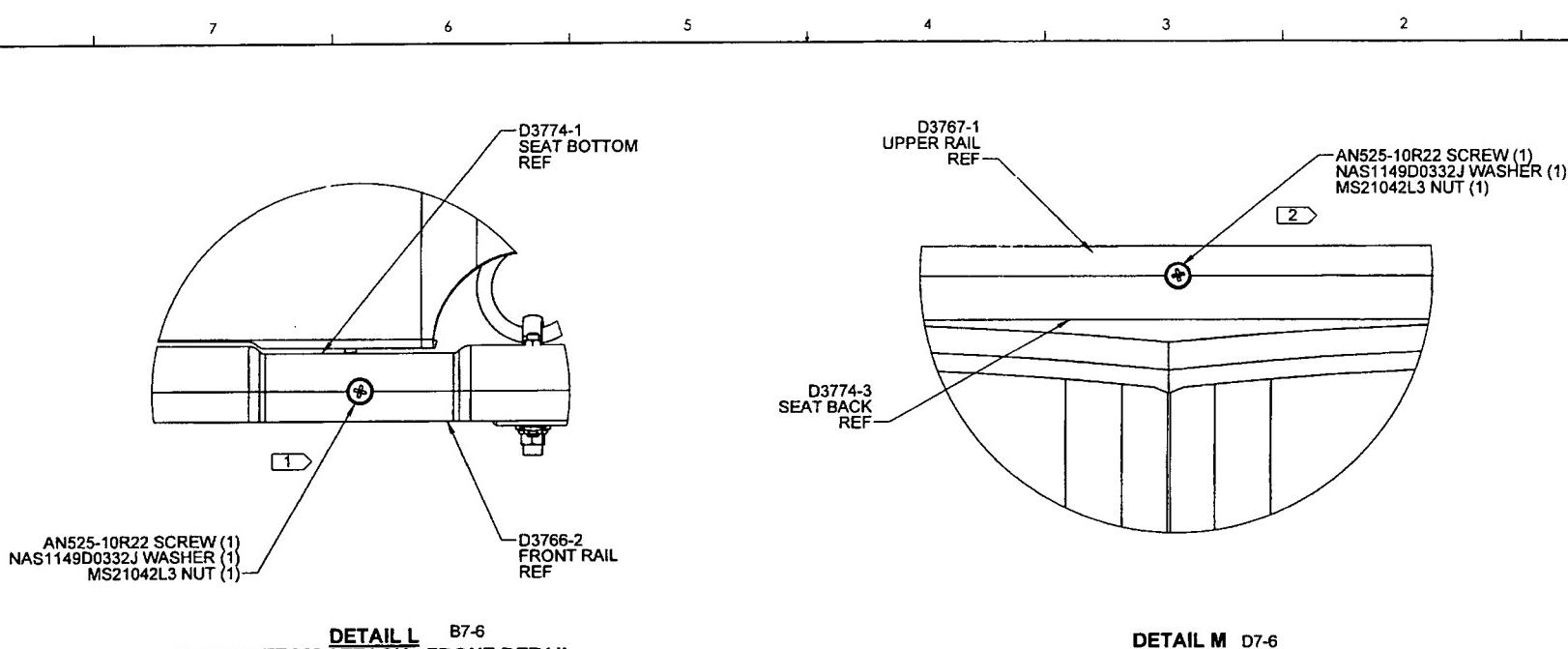
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NOTES:

- 1) TRANSFER DRILL HOLES Ø0.201 FROM FRONT RAIL (D3766-2) TO SEAT BOTTOM (D3774-1) - 2 PL
- 2) TRANSFER DRILL HOLES Ø0.201 FROM UPPER RAIL (D3767-1) TO SEAT BACK (D3774-3) - 1 PL

DESIGN	HS	DART AEROSPACE LTD
DRAWN	HS	HAWKESBURY, ONTARIO, CANADA
CHECKED	<i>[Signature]</i>	DRAWING NO.
MFG. APPR.	<i>[Signature]</i>	REV. B
APPROVED	<i>[Signature]</i>	D412-769-2
DE APPR.	<i>[Signature]</i>	SHEET 7 OF 7
DATE	08.06.25	TITLE
		AFT FACING SEAT ASSY, RH
		NTS

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RELEASED
03-07-10
W034296

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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